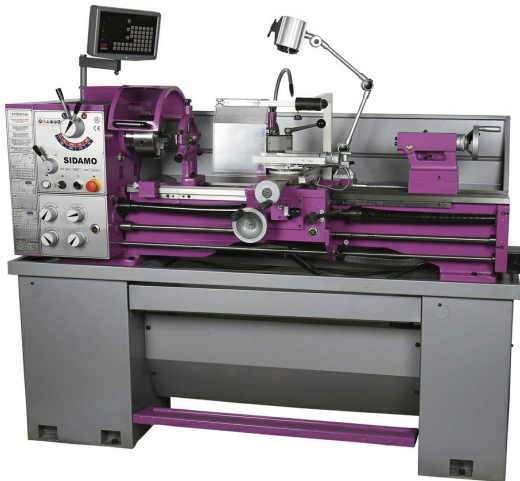




TP 1000 VISU

(Ref. 21300016)

Machining of metal and non-ferrous materials with coolant

Usage intensif

Guarantee:  

Photo et textes non contractuels

Product Information:

Engine lathe
Digital display (alimentation 230 V monophasé) :
Longitudinal stroke: 850 mm, transversal stroke: 205 mm, top stroke: 95 mm
Programming 200 additional zero points and 200 tools
Measuring tapers
Grey cast iron, induction-hardened and ground reinforced prismatic bench
CAMLOCK D1-4-type spindle
Hardened and ground bath-lubricated spindle, fitted on 2 high-precision taper roller bearings
Turning accuracy < 0.015 mm on the chuck
Hardened and ground gearbox gears, lubricated in an oil bath
No-play guideways, adjustment through gibs
8-gear mechanical gearbox
Rapid gear change through mechanical gearbox
Longitudinal and transversal automatic feeds
Simultaneous control of spindle and lead-screw
Side motion of mobile spindle +/- 10 mm
max. Ø maxi over carriage: 212 mm
max. Ø maxi under gap bench: 491 mm
Left/right inversion of rotational direction through an apron control

Technical characteristics:

Height (cm) : 165.00
Width (cm) : 75.00
Length (cm) : 183.00
Net weight (Kg) : 624.00
Power(kW) 2.2
Power (V) 3-phase 400V
Spindle speed (rpm) 70 - 2000
Distance between centers (mm) 1 000
Center height (mm) 180
Bed width (mm) 185
Machining max. Ø (mm) 350
Spindle taper MT5
Number of gears 8
Spindle bore (mm) 38
Headstock Morse Taper MT3
Quill stroke (mm) 100
Longitudinal/transversal feedrates (mm/rev) 1 (32) 0.078 - 1.044
Longitudinal/transversal feedrates (mm/rev) 2 (32) 0.018 - 0.236
Transversal stroke (mm) 205
Top stroke (mm) 95
Metric-pitch thread (mm) (26) 0.48 - 10
Inch-pitch thread (TPI) (34) 4 - 56

Impulse operating

Verniers with reset on all axes

Equipments:

Detachable gap bench, length 205 mm

Chip draw, anti-projection wall, fitted stand

Servo chuck protective shield

Coolant system, foot-pedal control, lighting 24V

Lead-screw protection, turning bar

Levelling and anti-vibration 6 feet

Tool box, Oil pipette, Kit of additional pinions

Precision of verniers:

Saddle: 0.15 mm - 15 mm/rev

Transversal carriage: 0.04 mm - 4 mm/rec

Top carriage: 0.04 mm - 4 mm/rev

Second spindle: 0.04 mm - 4 mm/rev

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Supplied with:

- type-E rapid couplig turret + 3 tool-holders 20 x 100 type D + 1 tool-holder 20 x 100 type B,
- 3-jaw chuck Ø 160 mm, 4-jaw chuck Ø 200 mm,
- spindle plate Ø 250 mm, clamping set for spindle plate,
- set of 3 external jaws, set of 3 soft jaws,
- self-clamping chuck 16 mm + Chuck shank MT3,
- fine adjustment saddle stop,
- live center MT3,
- steady rest,
- following rest