



# **FORETS HSS 5% COBALT**

(Ref. 11500000)

Drilling of steels, stainless steels, and cast irons **Usage intensif** 

### Photo et textes non contractuels

## **Product Information:**

### Box of 25 HSS metal drills

Split-point grinding:reduction of the drill tip. Enables the simple self-centri ng of the drill bit on the smoothest of surfaces. Significantly reduces the r equried axial load.

 $135^\circ$  tip:  $135^\circ$  tip angle for the sharpening of the drill bit. Suitable for stro ng and difficult materials. Enables a shorter and stronger cutting edge, th us prolonging the service life.

Cylindrical shank: the diameter of the shank is equal to the diameter of th e tip. Enables versatile use on portable electrical tools and machine tools. 30° type N flute: normal flute profile with a 30° helix angle. Suitable for ge neral use. Provides good rigidity to the tool, as well as excellent drilling pr

ecision. 5% cobalt high-speed steel: HSS substrate enriched with 5% cobalt. Improved heat retention (strength, cutting sharpness). For general use in metals up to 1200 N/mm<sup>2</sup>.

## **Technical characteristics:**

Height (cm) : 6.00 Width (cm) : 11.50 Length (cm) : 20.00 Net weight (Kg) : 1.18 For machine Floor machine drill, portable drill Characteristic 1 Box of drill bits HSS 5% cobalt Diameter (mm) Ø 1- 1,5- 2- 2,5- 3- 3,5- 4- 4,5- 5- 5,5- 6- 6,5- 7- 7,5- 8- 8,5-9- 9,5-10- 10,5- 11- 11,5- 12- 12,5- 13 Shank (mm) Cylindrical