

Photo et textes non contractuels

7F+7T HSS

(Ref. 11500001)

Drilling and tapping of low-alloy steels, ferrous metals, aluminium and cast iron
Usage intensif

Product Information:

14-piece tapping box
7 HSS metal drills + 7 HSS M3 to M12 taps, GUN input, DIN 371 / 376
Drills:
Cross-point sharpening: thinning of the tip of the drill. Allows easy self-centering of the drill bit on the smoothest surfaces. Greatly reduces the axial effort required.
135° tip: 135° tip angle of drill bit sharpening. Suitable for general uses in long chip materials. Allows a quick attack of the material and easy centering.
Cylindrical tail: The tail diameter is equal to the tip diameter. Allows versatile use on portable electric machines and workshop machine tools,
Type N 30° goujure: goujure profile with a propeller angle of 30°. Suitable for general use. Provides good rigidity to the tool as well as excellent drilling accuracy.
Taps:
Particularly suitable for tapping uncorking thanks to GUN counter inlet
Gun input: Slight deviation at the tool inlet that allows chips to be evacuated forward.
High-speed steel: HSS substrate. For general uses in steel up to 950 N/mm², cast iron and aluminium.

Technical characteristics:

Height (cm) : 1.20
Width (cm) : 13.50
Length (cm) : 16.50
Net weight (Kg) : 0.51
For machine Floor machine drill, portable drill
Characteristic 1 Tapping box
Diameter (mm)
Shank (mm) Cylindrical - cylindrical with square